

# Precise fit Closure.

- Full ¼" bead once installed of adhesive applied
- Profiles for every application
- 6 different foams
- Thickness variety
- Better UV resistance

Marco Industries' Closure-Foam™ gives you so many options when ventilation isn't an issue for your project. 400 profiles are already in our line... and if yours isn't one of them, we make custom ordering incredibly easy. So you get precisely the fit and foam you need for your exact application.

Marco's M63™ Industrial Adhesive. It's a big deal, because applied to all products is a **full ¼" bead** once installed so it stays put during installation and you no longer need to worry about blow away problems. The M63™ adhesive is super strong and specially designed to **adhere even in subfreezing temperatures and to wet surfaces.**

You choose application of the adhesive strip to the flat or the ribbed side of the closure strip. And with Marco's glue line automation, you can depend on a **fast turnaround** after ordering.

You can also choose **dovetails, available with most profiles.** Interlocking dovetails eliminate gaps, ensure a snug end-to-end fit, and are available with or without the M63™ Industrial Adhesive. What's more, **all scrap foam parts resulting from die-cuts are removed** leaving you with **less job site cleanup.**

Closure-Foam™ is **economically priced**, but you won't sacrifice quality. For example, M-Cell thick crosslink polyethylene foam is heat-treated, creating a unique coating which gives it **better UV resistance, better durability** than the industry standard. In fact, the latest ozone literature confirms that our 1.5 density foam provides **better UV stability** than competitive products with a 2.0 density.

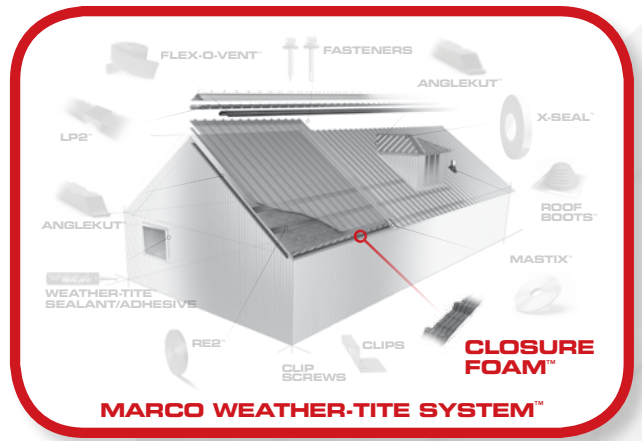
This protective coating forms during the heat-treated process of manufacturing and shields the product from harmful UV rays.

**CLOSURE-FOAM™**

One element of the Marco WEATHER-TITE™ SYSTEM

# Closure Foam™

Marco's Complete Line of High Quality Foam Closures



Typical application



Interlocking dovetails



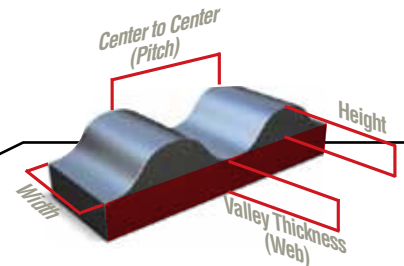
UV resistance

Property	Test	Procedure	Units	LD24
Nominal Density - Skin/Skin		BS ISO 7214 1998	kg/m <sup>3</sup>	24
Cell Size - Typical Diameter		Internal	mm	0.3
Compression Stress-Strain		BS ISO 7214 1998		
10% compression			kPa	34
25% compression			kPa	53
40% compression			kPa	85
50% compression			kPa	118
Compression Set		BS ISO 7214 1998		
25% comp., 22hr, 23°C		25 mm cell-cell		
1/2 hr recovery			% set	13
24hr recovery			% set	5
50% comp., 22hr, 23°C				
1/2 hr recovery			% set	27
24hr recovery			% set	19
Tensile Strength		ISO 7214 1998	kPa	320
Tensile Elongation			%	130
Tear Strength		BS EN ISO 8067 1995	N/m	495
Shore Hardness OO Scale		ISO 868 1985		
10mm cell/cell thickness			OO	50
Recommended operating temperature range*		Internal	°C	+100 max -70 min
Thermal Conductivity mean temp of 10°C		ISO 8302 1991	W/m.K	0.0392
Flammability Automotive		FMVSS.302 - Burn rate	<100mm/min.	Pass: 12 mm and thicker
Horizontal Burn Rate		ISO 7214 1998		
5mm thick			mm/sec	2.1
13mm thick			mm/sec	1.5
Durometer		50	Shore 00	
Water			lbs/ft <sup>3</sup>	5%

Additional colors are available upon request.

CLOSURE-FOAM™ products represent yet another Marco Industries technological development in bringing you innovative, higher quality, and more economical products for the building industry.

To order: 1.800.800.8590 | [MarcoIndustries.com](http://MarcoIndustries.com) | [info@MarcoIndustries.com](mailto:info@MarcoIndustries.com)



Terms for help in purchasing process

