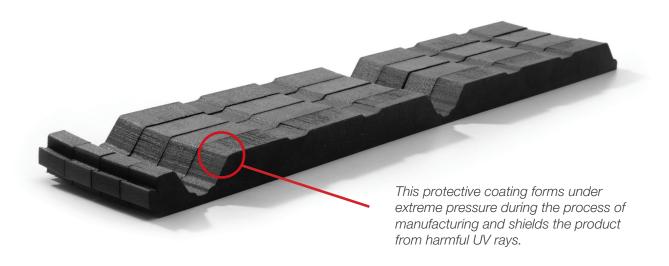
# CLOSURE

ANGLEKUT™ | CLOSURE FOAM™



## **CLOSURE-FOAM**

CUSTOM FIT FOAM CLOSURE SYSTEM



Closure-Foam™comes in more than 450 standard profiles and custom sizes. Designed to stay put, Marco's M63 industrial adhesive eliminates blow away problems with an adhesive bead applied to either the flat or the ribbed side of Closure-Foam. It even adheres in subfreezing temperatures and on wet surfaces.

Closure-Foam is most commonly used without dovetails, but is also available with interlocking dovetails

(with or without adhesive) to eliminate gaps and ensure a snug end-to-end fit. They ship pre-scrapped leaving you with less job site cleanup.

Closure-Foam is economically priced without sacrificing quality. Marco's crosslink polyethylene foam has a unique coating that gives it better UV resistance and durability than the industry standard. Independent testing confirms Marco's 1.5 density foam provides better UV stability than competitive products with a 2.0 density.

- Full bead (once installed) of adhesive applied
- Profiles for every application
- Thickness variety
- 40-year limited warranty
- Better UV resistance/longer lasting than competition
- No excess scrap for easier cleanup





The Marco Weather-Tite™ System

Closure

Ventilation

**Fasteners** 

Flashing

Sealants

Underlayment

Accessories

Value drives everything we do. That's why we developed the Marco Weather-Tite System a comprehensive line of products that offers easy installation, remarkable building ventilation, lower utility costs, extreme durability, and outstanding warranties. Get more quality, more performance and more value ... from Marco.

#### **Specs**

Nominal Density-Skin/Skin (BS ISO 7214 1998):

24 kg/m3

Cell Size, Typical Diameter: 0.3 mm

Compression Stress-Strain (BS ISO 7214 1998)

10% compression: 34 kPa 25% compression: 53 kPa 40% compression: 85 kPa 50% compression: 118 kPa

Compression Set: 25% comp, 22hr, 23° C/73° F

1/2 hr recovery (25 mm cell-cell): 27% set 24 hr recovery (25 mm cell-cell): 19% set Tensile Strength (ISO 7214 1998): 320 kPa

Tensile Elongation: 130%

Tear Strength (BS EN ISO 8067 1995): 495 N/m

Shore Hardness 00 Scale, 10 mm cell/ cell thickness (ISO 868 1985): 50 00 Recommended Operating Temp. Range: +100° C/-70° C (+212° F/-97° F)

Thermal Conductivity — Mean Temp of 10° C/

50° F (ISO 8302 1991): 0.0392 W/m.K

Flammability - Automotive (FMVSS.302-Burn Rate): Pass 12 mm & thicker <100mm/min

Flammability - Horizontal Burn Rate (ISO 7214 1998): 5 mm thick, 2.1 mm/sec

and 13 mm thick, 1.5 mm/sec

Durometer (50): Shore 00

Water: 5% lbs/ft3 \*Specs shown are LD24 value.



Proudly made in North America







You May Also Need

Mastix<sup>™</sup> / Anglekut<sup>™</sup>

#### Easy Install

See our installation instructions online at MarcoIndustries.com. Closure-Foam can be installed by a single person in just three easy steps.



Step 1:

Ensure the self-adhesive closure configuration fits the roof panel used.



Step 2:

The inside Closure fits the underside of the panel.



Step 3:

Place the roof panel over pre-cut closure configuration for a snug fit. Attach panel over closure with Marco QuikGrip™ or QuikDrill<sup>™</sup> fasteners.



Roofing Ventilation & Accessories

800.800.8590 / MarcoIndustries.com

### ANGLEKUT

### BEVELED CLOSURE SYSTEM



#### If you want an easy-order, superior seal beveled closure, Anglekut's got you covered.

Why beveled closures? Because a beveled closure's unique design creates a superior seal between metal roof panels that stops heavy and damaging water from getting in and around the hips and valleys of the roof.

And because Anglekut™ can be made at any angle, it will fit any profile and seal out wind, water, birds, and noise. That makes this product ideal

for use in the construction of barns, warehouses, house roofs, and other types of metal roof structures.

Beveled closure designs make a valley or hip application easy to install. And you wind up with a seal as air tight as standard 90-degree closure strips.

Anglekut beveled closures are made from crosslink polyethylene foam, the same material as M-Cell closures, which means they'll last the lifetime of the building. Because the product doesn't bleed, dry out, or dissolve with weather and UV exposure, using

1-1/2" thick foam increases the strength of the beveled closure and ensures a superior seal of the open area.

The dynamic design of these beveled closures makes it an easy replacement for materials like polyurethane strips or caulking.

Think it will be hard to order a beveled closure product? No way. Just fill out Anglekut Easy-Order Form on the back of this sheet. You'll get quick turnaround, too!





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### **ANGLEKUT** Easy Order Form

It's fast and easy to order Angle-Kut. Just call 1-800-800-8590 and we'll walk you through each step in minutes!

	Date Cus	stomer P.O.#	Job#	
Anglekut Easy Order Form	<ol> <li>Panel Name:</li></ol>	de: Left Handside: Left Hand	Valley / Right Hand	
	Key to order entry information: 50° Cut-back angle Right hand cut  Left hand Outside	Panel viewed as plan view for roof or aselevation view for wall panel application.	Cut-backangle  Left hand cut  Left hand  Inside	



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